

COLLETS



COLLETS

COLLET SELECTION CHART

ELECTRODE DIAMETER		COLLET PART NUMBER
INCH	METRIC	
.040	1mm	A 1504 - 040
.050		A 1504 - 050
.060	1.5mm	A 1504 - 060
.075		A 1504 - 075
.079	2mm	A 1504 - 079
.090		A 1504 - 090
.098	2.5mm	A 1504 - 098
.110		A 1504 - 110
.118	3mm	A 1504 - 118
.125		A 1504 - 125
.140	3.5mm	A 1504 - 140
.156	4mm	A 1504 - 156
.170		A 1504 - 170
.177	4.5mm	A 1504 - 177
.187		A 1504 - 187
.200	5mm	A 1504 - 200
.218	5.5mm	A 1504 - 218
.230		A 1504 - 230
.236	6mm	A 1504 - 236
.250		A 1504 - 250
.276	7mm	A 1504 - 276
.290		A 1504 - 290
.312	8mm	A 1504 - 312

SPINDLE ADAPTERS



FOR AC MACHINES
PART #1501



FOR DC MACHINES
PART #1520



CHUCK LOCK NUT
PART # 1500



PIN VISE
PART #A1515
(REQUIRES A .312 COLLET)

REPLACES
.020 - .035
COLLETS

NOTE: A collet is needed for each different diameter electrode.

All collets fit into the Spindle Adapter and are held secure by the Chuck Lock Nut.

V0116

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