



**REMOVE
BROKEN TAPS
BOLTS & DRILLS
IN MINUTES**

PERFORMANCE

BROKEN TOOLING ONE INCH DEEP	REMOVAL TIME
0-80 TO 10-32	UNDER 1 min.
1/4"	1 - 2 min.
5/16"	1.5 - 2.5 min.
3/8"	1.5 - 2 min.
1/2"	2 - 4 min.
5/8"	1.5 - 2.5 min.
3/4"	2.5 - 3.5 min.

Model 2-SEQT

Small Table for small parts

For HSS tooling removal

Salvage parts without damage in minutes

Disintegrates from #0 up to 2" (50.8 mm) diameter tooling in one pass with the IQ Head, gives you more precision and larger size range.

Optional power supplies can give you a wide range of tooling sizes

Disintegrates broken screws, fasteners, bolts and taps without any heat distortion or thread damage

Standard Auto Feed eliminates operator error and maximizes performance while minimizing electrode usage

36" column and 15" Single crossarm provides easy access to the work surface

16" (406 mm) of work space between spindle and table

Coolant returns and T-slots

Tooling storage drawer



Standard Features

Operating Head	Heavy duty IQ Head disintegrating head works by creating 50/60 positive arcs per second at the target metal with a molybdenum electrode. Provides 9" (229 mm) of rack and pinion travel. Operates at any angle. Can be rotated 360 degrees around the crossarm axis. Feed scale graduated in 1/16" (1 mm) increments. Hastle-free Anri-fall system prevents mishaps. Manual feed.
Support	Column: Hard chrome plated 2 3/4" (70mm) diameter x 36" (914 mm) high for maximum working height of 16" (406 mm) from spindle to table. Radial crossarm: Hard chrome plated, 2 1/4 (57 mm) diameter x 15" (381 mm). Easy movement in, out and full 360 degrees around the crossarm axis.
Base	Heavy, reinforced frame construction. Ground, cast iron work top 20" (508 mm) wide, 22" (558 mm) deep x 34" (864 mm) high. 1500 lb. (507 K) capacity. Five 1/2" (12.7 mm) "T" slots. Coolant spill trough and drain. Recessed control panel with oil tight push buttons, low coolant level indicator light, external fuses and master stop push-pull switch. Supported by four heavy-duty ball bearing casters. Convenient storage drawer for electrodes and collets.
Coolant System	Pull out tank for easy cleaning. Cartridge type, filtered-intake. Pump: 3rd horse 110 volt coolant pump and motor. Power coolant cable (conducts both liquid coolant and low-voltage current) 7.5 foot (2.3 m) standard; ten-foot (3.26 m) available.
Warranty	1 Year

Made in USA

Options

*Choosing A Power Supply

To remove broken taps in one pass:

15 KVA up to 1-1/4" (32 mm)

20 KVA* up to 2" (50 mm)

*with IQ Head only

Dual Coolant Valve

Select external coolant source or built-in coolant Tank

Part #A6448



Remote Start/Stop



Part #A3258

Electro Arc Manufacturing is a Stillion Industries Company

USA

Phone: (734) 475-8528

Fax: (734) 475-2902

sales@electroarc.com



UK

Phone: +44 (0) 1384 231535

Fax: +44 (0) 1384 252834

sales@electroarc.co.uk