

Drill Head Bit Graphite Selector Chart

1" 25.4 mm	.680	.680 - <u>.040 Overburn</u> .640	Use .625 Square Graphite Electrode Use #A1506-3 Holder
3/4" 19 mm	.500	.500 - <u>.036 Overburn</u> .464	Use .437 Square Graphite Electrode Use #A1506-2 Holder
5/8" 15.8 mm	.400	.400 - <u>.030 Overburn</u> .370	Use .375 Square Graphite Electrode Use #A1506-1 Holder
9/16" 14.2 mm	.350	.350 - <u>.025 Overburn</u> .325	Use .312 Square Graphite Electrode Use #A1506-1 Holder
1" 25.4 mm	.900	.900 - <u>.040 Overburn</u> .875	Use .875 Hex Graphite Electrode Use #A1506-3 Holder
3/4" 19 mm	.650	.650 - <u>.030 Overburn</u> .620	Use .625 Hex Graphite Electrode Use #A1506-2 Holder
5/8" 15.8 mm	.500	.500 - <u>.025 Overburn</u> .475	Use .437 Hex Graphite Electrode Use #a1506-1 Holder
9/16" 14.2 mm	.400	.400 - <u>.020 Overburn</u> .380	Use .375 Hex Graphite Electrode Use #A1506-1 Holder